

Applicant : Melvin J. Guiles  
Serial No. : 10/772,607  
Page No. : 2

In the Specification:

**Please replace the paragraph starting at page 4, line 15, with the following replacement paragraph:**

As illustrated in Fig. 3, a first step is to roll the first lateral portion 22 upon itself to form a closed configuration in which the lateral edge 26 engages or abuts the web 20. The edge 26 is welded to the web to secure the closed configuration. In a second step, the second lateral portion 24 is rolled into a closed configuration in which the lateral edge 28 also engages or abuts the web 20 in a location adjacent the first lateral edge 26. The second lateral edge 28 is welded in position to provide the cross-sectional shape illustrated in Fig. 2. Optionally, the first and second lateral portions can be welded together along the line 32.